

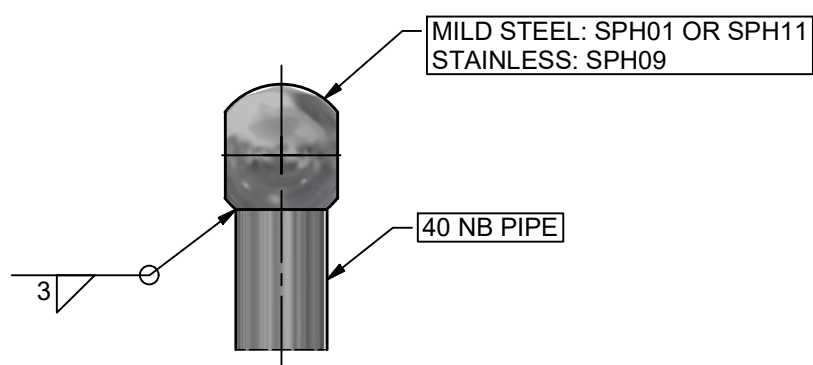
D

C

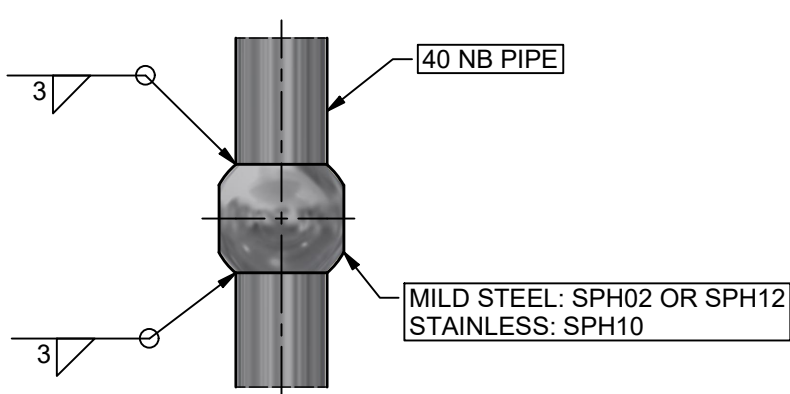
D

C

STANCHION BALL TO PIPE
WELDING DETAILS

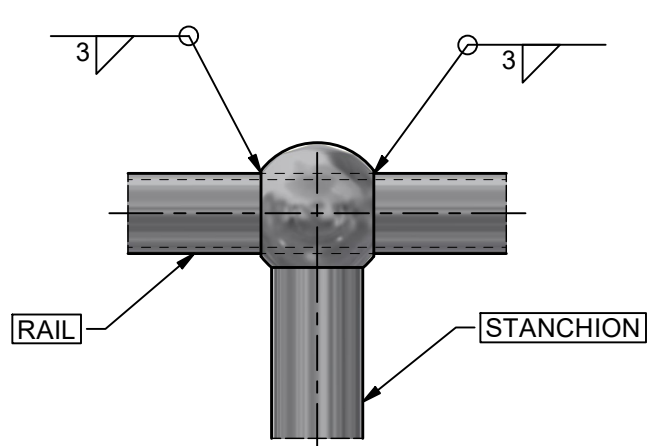


TOP BALL
STANCHION WELDING

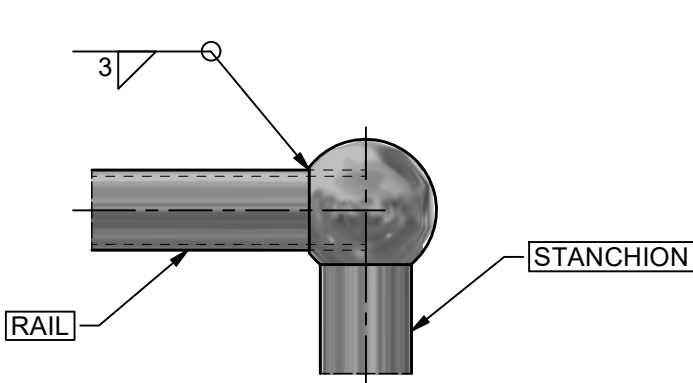


MID BALL
STANCHION WELDING

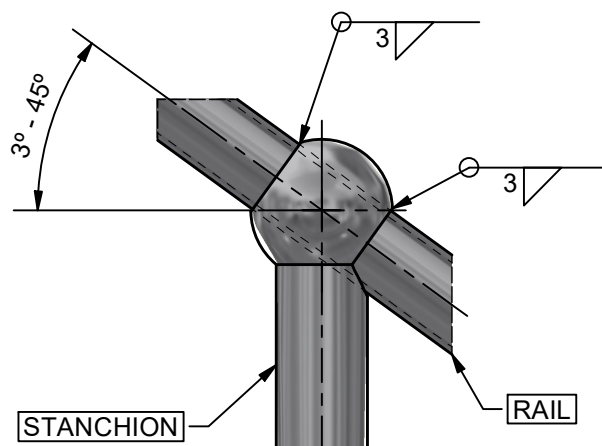
RAIL TO STANCHION BALL WELDING DETAILS



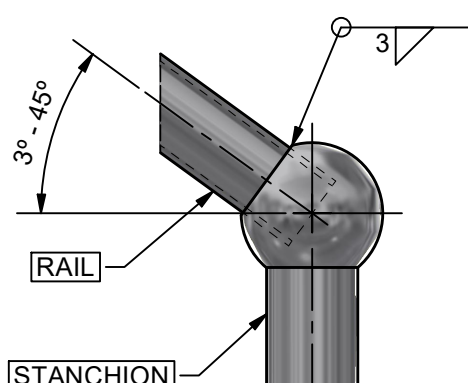
TOP BALL



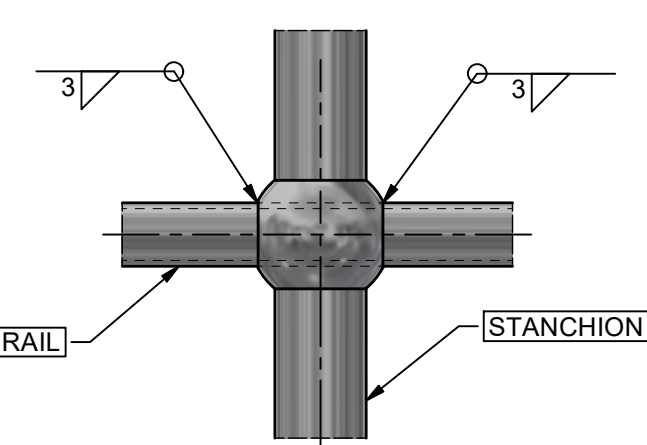
DOSO
TOP BALL



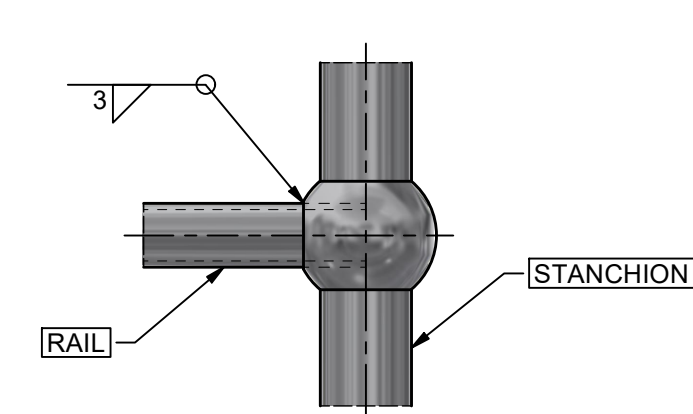
ANGLE
TOP BALL



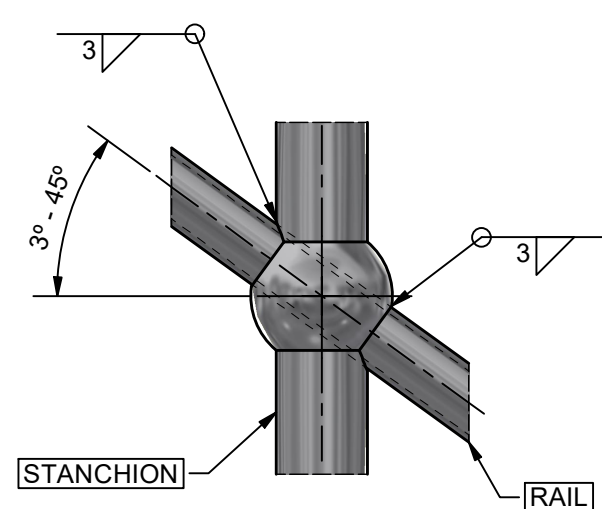
ANGLE DOSO
TOP BALL



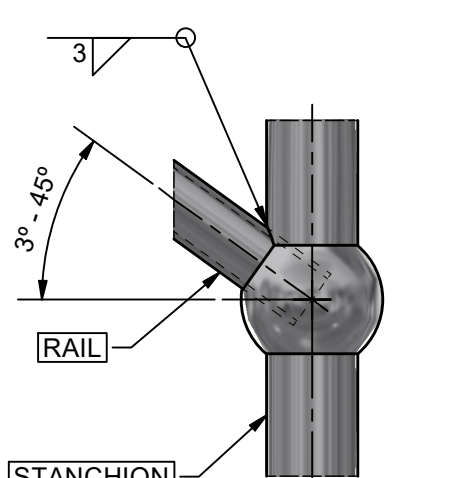
MID BALL



DOSO
MID BALL

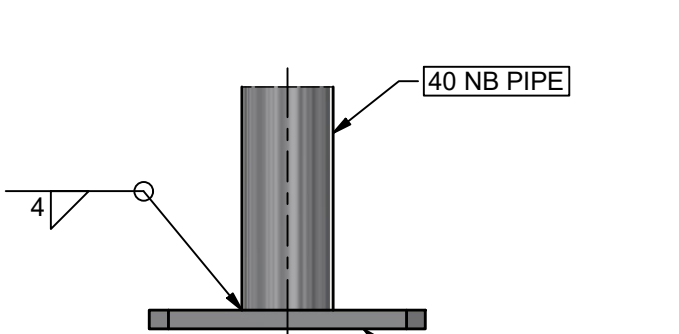


ANGLE
MID BALL

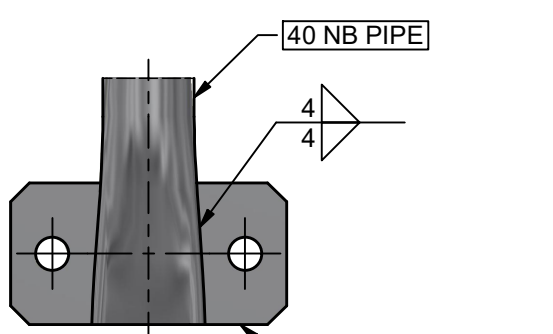


ANGLE DOSO
MID BALL

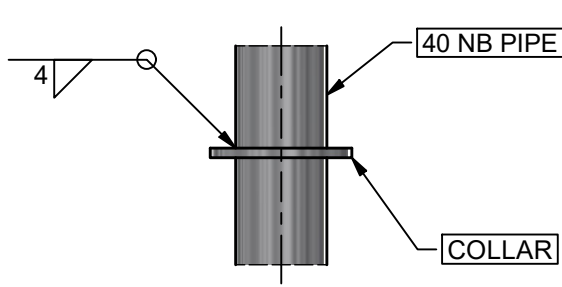
STANCHION BASE PLATE AND COLLAR WELDING DETAILS



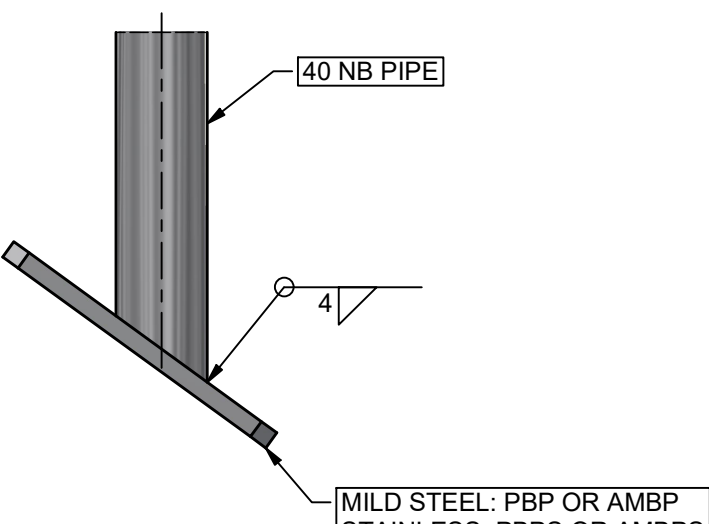
PLATFORM



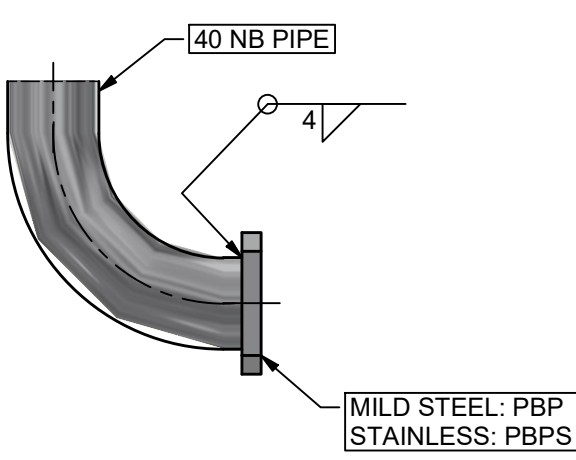
SIDE



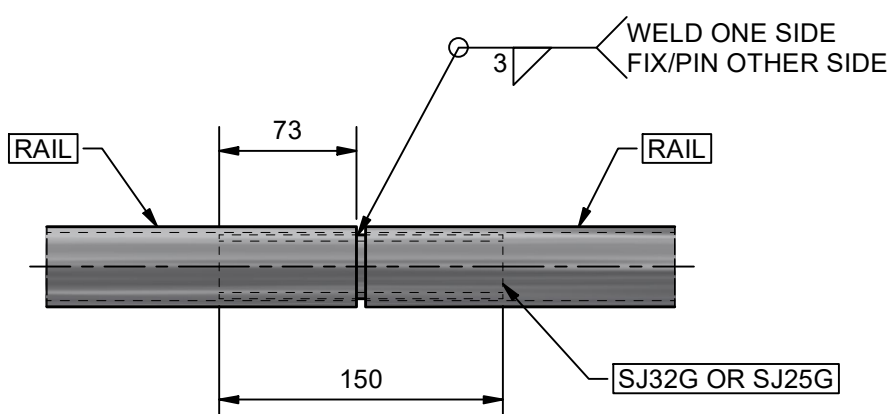
CORED



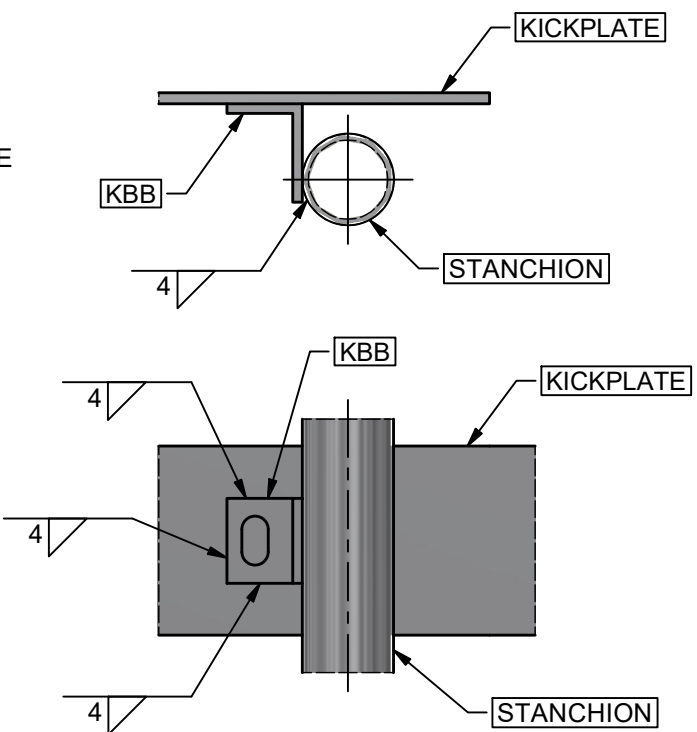
ANGLE MOUNT



SIDE OFFSET



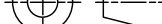
HANDRAIL SLIP JOINT
WELDING DETAIL



KICKPLATE TO STANCHION
WELDING DETAIL

DRAWING DISCLAIMER:
WEBFORGE PROVIDES THE INFORMATION CONTAINED IN THIS DRAWING AS A GUIDE FOR YOUR INFORMATION ONLY. WEBFORGE HAS
TAKEN REASONABLE CARE TO ENSURE THE ACCURACY OF THE INFORMATION AT THE TIME OF PRODUCTION. WEBFORGE EXPRESSLY
DISCLAIMS ALL LIABILITY WHATSOEVER FOR (INCLUDING ANY DIRECT OR INDIRECT LOSS OR DAMAGE, COSTS OR EXPENSES HOWSOEVER
INCURRED BY ANY PERSON) RELIANCE ON THE WHOLE OR ANY PART OF THE INFORMATION CONTAINED IN OR OMITTED FROM THIS
DRAWING. WEBFORGE RESERVES THE RIGHT TO MAKE TECHNICAL CHANGES WITHOUT NOTICE.

NOTES: ALL WELDS TO BE PERFORMED IN
ACCORDANCE WITH AS/NZS 1554.1 - GP CATEGORY

0	ISSUED FOR INFORMATION			16/07/25	AJM
REV	DESCRIPTION			DATE	DRAWN
 PROJECTION DO NOT SCALE	DRAWN	AJM	CLIENT WEBFORGE PRODUCT MONOWILLS STEEL TYPICAL WELDING STANDARD		
	DRAWN DATE	11/01/22			
	APPROVED	MT			
	APPROVED DATE	11/01/22			
ALL DIMENSIONS IN mm U.N.O.			DRAWING NUMBER MWBR-EX-005		
 A valmont COMPANY			SHEET 1 of 1		
			REV 0		